

<b>FLANGE PROTOCOL</b>					
General information:			350 x 50% = 175		
Tightening torque - 350 Nm			350 x 80% = 280		
<b>Condition of the flange joint (tick as appropriate)</b>					
		Top side		Bottom side	
		yes	no	yes	no
Pipe pressure					
Pipe deformation					
Seal surface damaged					
Elongation of bolts within tolerances. %		yes		no	
<b>Flange parallelism measurement</b>			<b>Parallelism determination</b>		
Prior to tightening		After tightening		Max. deviation	
K1		L1		K1-K3	≤... mm
K2		L2		K2-K4	
K3		L3		L1-L3	
K4		L4		L2-L4	
Comments (to be filled in by the flange fitter):					
Name of flange fitter:					
Initials:			Date:		